



# **Edge-Guard**

PROTECTION PROFILE WITH MELT ADHESIVE

- Protects hard corners and sharp edges.
- Extruded profile with hot melt adhesive.
  - Clean and rapid installation.

## **Technical Info**

- · Colour: black.
- Minimum recovery temperature: 120°C.
- Continuous operating temperature: -55°C -+135°C.
- The adhesive flows at +80°C.
- Installation temperature: 150°C to 200°C.
- Shelf life: 12 months, keep dry, cool and frost-proof.
- Safety measures: consult the Safety Data Sheet.

### Packing

Edge-Guard nr.05	850010000
Edge-Guard nr.11	850020000
Edge-Guard nr.21	850030000
Edge-Guard nr.50	850040000

# Product [EDG]

#### Characteristics

The ideal edging material for corners and edges in metal, wood, glass and certain plastics. The extruded strip is coated internally with a heat-sensitive adhesive, and is easily applied to external or internal radii as well as straight edges. By heating, the profile changes from "V" to "U"-form, to accomodate the substrate profile. When cool, Edge Guard is bonded permanently to the edge to be protected. The precoated strip permits a clean and rapid installation.

#### Applications

Covering potentially dangerous sharp edges, as found on bulkhead cut-outs, instrumentation enclosures, panels, ... .

N° 05 up to 0,5 mm thickness N° 11 up to 1,1 mm thickness N° 21 up to 2,1 mm thickness N° 50 up to 5,0 mm thickness

## Use

- Heat the Edge Guard until the hot melt becomes sticky (between + 150 ° C and 220 ° C).
- Apply on a clean and dry surface. If necessary, clean with Safety Clean and / or Multifoam.
- Press (with glove).
- Continue heating, applying and pressing (+/- 20 cm per minute).
- Cut after application.

Preheating metal edges facilitates application.





