

# Multifix

FAST CURING 2K METHYL METHACRYLATE ADHESIVE



- ✓ Filling, shrink-free and strong.
- ✓ Chemical and thermal resistant.
- ✓ Captures the expansion of various materials perfectly.

## Technical Info

- Composition A: methyl methacrylate and B: butanone.
- Color: beige.
- Smell: A: ester and B: weak.
- Temperature resistance: -35°C to +155°C permanent / +180°C: 30 minutes.
- Cleaning: non cured: Kleenspray-S / Safety Clean; cured: mechanically.
- Consumption: 180 to 300 gr/m<sup>2</sup> at low thicknesses from 0.15 to 0.25 mm at large layer thicknesses, or if a fast curing is desired, apply the activator to both surfaces.
- Shelf life: 12 months, keep dry, cool and frost-free.
- Safety measures: consult the Safety Data Sheet.

## Packing

Multifix - 60gr

503005000

## Product [MFX]

### Characteristics

Multifix is a fast curing 2-component methyl metacrylate adhesive that hardens at room temperature. The two components, the resin and activator do not have to be pre-mixed. The hardening process starts as soon as the activator comes into contact with the resin. Multifix fills gaps up to 0,8 mm. After 2 to 5 minutes the pieces can be handled, and after 2 to 3 hours Multifix will have obtained 90% of its total definitive strength.

Multifix comes in two versions:

- Multifix: beige coloured - for bonding where a filling adhesive with a high viscosity is necessary.
- Multifix Clear: amber coloured transparant - for bonding where a transparant joint and low viscosity of the resin are desired.

### Applications

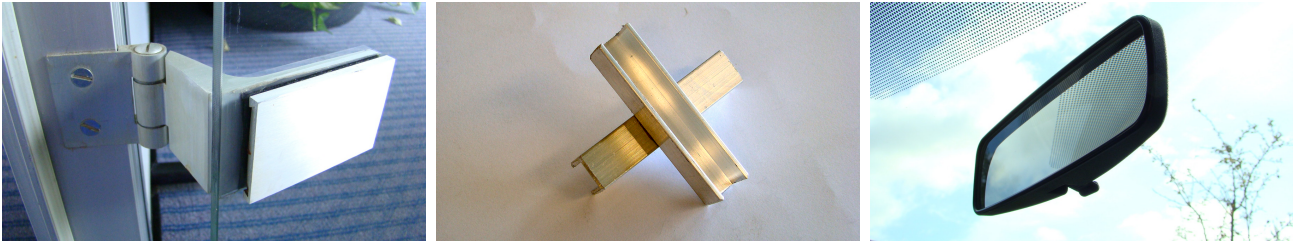
Universal use in maintenance and work shops.

- electrotechniques
- machine components repair
- glass - metal connections
- gluing of rear view mirrors

## Use

- Apply on dry and clean surfaces, if necessary clean with Novatio Kleenspray-S and/or Multifoam.
- Sanding the bonding surfaces improves adhesion.
- Apply the activator thinly on both surfaces with the brush and leave to dry for at least 2 minutes.
- Apply resin with spatula or piece of cardboard.
- Press the components together for at least 5 minutes.
- Wait 2 to 3 hours before loading the bond.

- Remove excess adhesive immediately with Novatio Kleenspray-S.
- Cured adhesive can only be removed mechanically.



# SHEAR STRENGTH MULTIFIX (DIN 5328)

Aluminium

Steel sand blasted

Stainless Steel

PC

PMMA

ABS

Hard-PVC

GRP

CRP

Polyamide 6.6