



# Supersolder RoHS

MULTI-PURPOSE, LOW TEMPERATURE SOLDER WITHOUT LEAD

- 5 times stronger than normal soft solders (14,5 kg/mm<sup>2</sup>).
- Bonds all types of metals, even aluminium, when using Supersolder Flux.
- Excellent on stainless steel.
- Very low bonding temperature (221 °C). Prevents deforming of base material.
- Non-toxic contains no lead, cadmium, zinc, antimony or copper.
- 50% harder than normal solders.
- Easy to handle does not drip.
- Stays shiny does not corrode.
- 25% better electrical conductivity than normal soft solders.
- Resists vibrations.
- Supersolder Flux is only required for aluminium and light alloys.

#### **Technical Info**

- VOC: 21,3 g/l.
- Colour: silver grey. Composition: Tin, silver and additives.
- Melting temperature: 221 °C.
- Tensile strength: 14,5 kg/mm<sup>2</sup>.
- Diameter: 1,5 mm.

#### **Packing**

Supersolder RoHS - tube 30gr

373018000

## **Product**

#### Characteristics

Supersolder RoHS is a multi-purpose low temperature solder, which joins steel, galvanized steel, copper, brass. Supersolder RoHS is also suitable for aluminium or light alloys, when using Supersolder Flux. Supersolder RoHS gives a 5 times higher strength than normal soft solder and is 50% harder. The electrical conductivity is 25% better than for normal soft solders. Due to its low melting temperature, Supersolder RoHS is very easy to apply and will not deform the base material. Supersolder RoHS has a built-in wetting agent. Supersolder RoHS applications stay shiny, do not corrode, and withstand vibrations.

## **Applications**

### **AUTOMOTIVE**

- filling leaks in radiator cores and heater
- soldering electrical wiring and connections

#### **PLUMBING**

· soldering 'wet' pipe joints

## MACHINE SHOPS

joining ans sealing air ducts



## ELECTRICAL SHOPS

- soldering wires to brush holdersinstrument repairsoldering resistors, condensers, coils and capacitors

Use