

AFX-150 Al-Fix 2K



FILLING CA GLUE

- ✓ Filling capacity up to 5 mm.
- ✓ Fast and uniform curing.
- ✓ Also for vertical use.

Technical Info

- Composition: cyanoacrylate, 100% solid.
- Colour: transparent.
- Can be painted: yes.
- Filling capacity: up to 5mm.
- Curing time: 3 min. Higher temperatures accelerate curing.
- Hardness: 56 shore D.
- Modulus 100%: high (>1 MPa).
- Processing temperature of adhesive and substrate: min+5°C and max +40°C.
- Chemical resistance: poor: acids, alkalis and water medium: solvents good: oil
- Temperature resistance: between -10°C and +40°C (peaks up to -40°C and +100°C).
- Shelf life: 9 months, stored between 2° and 10°C. Higher temperatures reduce the shelf life.

Packing

AFX-150 Al-Fix 2K - 11gr	501211000
tip AFX-150 Al-Fix 2K - 12pcs	501220390

Product [AFX150]

Characteristics

Al-Fix 2K is a multifunctional 2-component cyanoacrylate adhesive which, thanks to its gel form, can also be used vertically without flowing. Using the fine mixing nozzle, Al-Fix 2K can be precisely dosed and applied.

Applications

- Excellent adhesion to various substrates such as metals, many plastics, rubber, wood, paper,
- For applications with a variable bond gap up to 5 mm.
- For applications where complete curing of the excess adhesive is required.

Use

- Remove the caps from the cartridge, insert the stem and level the components.
- Attach the mixing tip and squeeze out 2 cm of product to ensure proper mixing.
- Apply to a clean, dry surface. If necessary, clean with Safety Clean and/or Multifoam.
- After an interval of 2 minutes, use a new mixing tip.
- For storage: remove the mixing tip, clean the outlet and close with the cap.

No adhesion to LSE plastics. In case of doubt, test for adhesion first.

Pretreatment with Silfix Primer can improve adhesion on difficult plastics.

