

AFX-150 Al-Fix 2K



FILLING CA GLUE

- ✓ Filling capacity up to 5 mm.
- ✓ Fast and uniform curing.
- ✓ Also for vertical use.

Technical Info

- Composition: cyanoacrylate, 100% solid.
- Colour: transparent.
- Can be painted: yes.
- Filling capacity: up to 5mm.
- Curing time: 3 min. Higher temperatures accelerate curing.
- Hardness: 56 shore D.
- Modulus 100%: high (>1 MPa).
- Processing temperature of adhesive and substrate: min+5°C and max +40°C.
- Chemical resistance: poor: acids, alkalis and water medium: solvents good: oil
- Temperature resistance: between -10°C and +40°C (peaks up to -40°C and +100°C).
- Shelf life: 9 months, stored between 2° and 10°C. Higher temperatures reduce the shelf life.

Packing

AFX-150 Al-Fix 2K - 11gr	501211000
tip AFX-150 Al-Fix 2K - 12pcs	501220390

Product [AFX150]

Characteristics

Al-Fix 2K is a multifunctional 2-component cyanoacrylate adhesive which, thanks to its gel form, can also be used vertically without flowing. Using the fine mixing nozzle, Al-Fix 2K can be precisely dosed and applied.

Applications

- Excellent adhesion to various substrates such as metals, many plastics, rubber, wood, paper,
- For applications with a variable bond gap up to 5 mm.
- For applications where complete curing of the excess adhesive is required.

Use

- Remove the caps from the cartridge, insert the stem and level the components.
- Attach the mixing tip and squeeze out 2 cm of product to ensure proper mixing.
- Apply to a clean, dry surface. If necessary, clean with Safety Clean and/or Multifoam.
- After an interval of 2 minutes, use a new mixing tip.
- For storage: remove the mixing tip, clean the outlet and close with the cap.

No adhesion to LSE plastics. In case of doubt, test for adhesion first.